



Tanya Hart Bio

Innovator/Marketer/Business Developer and Strategist.

Tanya has spent a 35+ year career as a business developer and pioneering innovative entrepreneur. Her expertise spans business development/strategy, branding, marketing, retail, and distribution in the Wine Industry, transitioning into technology innovations for Bioplastics, Nano materials, Hemp Graphene and Green Building.

As CEO of Titan Bioplastics, Tanya has led her team and company from its inception and positioned it as an emerging global leader in biomaterial technologies in a mere 24 months. Recently cited as one of the top four- 4/97- global companies to watch in nano technology and barrier properties for packaging- by *Startus-Insights February 2020 Issue*, Titan Bioplastics provides validated solutions to companies building and enhancing their sustainability directives. With emerging technologies in Hemp Graphene and Bioplastics, Tanya is committed to the commercial advancement of sustainable technologies.

Recognizing the sustainable materials market needs commercial development and not just R&D, Tanya has positioned Titan Bioplastics to lead this segment of industry with innovative, insertable technologies that will change the way plastics are formulated, compounded and used in today's manufacturing. This Includes advanced composite and technology development with Hemp and Hemp Graphene.

The initial 15 years of Tanya's career was spent managing multi-million-dollar wine portfolios and winery, distributor regional and national sales teams with the world's largest wine/liquor distribution company, Southern Wine & Spirits. In 2002, Tanya left to open her first fine wine shop in Hinsdale, Illinois. Within 12 months she had changed legal legislation to expand her business successfully across three cities, being the first liquor licenses to activate in each township. All three locations were sold in 2010.

President - Hart Wine Group was formed early 2011 to advance and promote wine in alternative packaging. As a seasoned brand builder, Tanya sourced wine, created blends, developed and marketed brands in alternative packaging for national chain restaurants, retailers and distributors. Tanya's expertise can take a product/concept from its inception all the way through production and distribution, to the shelf. Tanya appeared regularly as a public speaker, and monthly on Chicago NBC network Television as a Wine & Food expert, as well as in several publications as an innovator for her industry.

Tanya is a visionary, activator, communicator, and decisive leader, with extensive expertise as a business developer and consulting strategist, working with varied team dynamics. She additionally has a consulting, marketing and business development company in the Hemp Industry, Titan HempXAg.

Tanya retains her passion for wine and loves to cook. She lives in Seattle with her husband Shep of 27 years and their two dogs, she enjoys the outdoors – rowing, kayaking, and hiking, has a daughter working on her MS, and a college football athlete son.

Tanya Hart

Mobile: +1708-670-1866

Emails: thart@titanbioplastics.com

tanyah@titanhempag.com